SAFETY DATA SHEET

Kawasaki K-Tech 4-Cycle Engine Oil, Full Synthetic SAE 15W-50



Section 1. Identification

Section 1. Identin	Callon			
GHS product identifier	: Kawasaki K-Tech 4-Cycle Engine Oil, Full Synthetic SAE 15W-50			
Synonyms	Motor oil			
Material uses	Engine oil			
Code	625211310			
Supplier's details	: CITGO Petroleum Corporation P.O. Box 4689 Houston, TX 77210 sdsvend@citgo.com			
Emergency telephone number (with hours of operation)	: Technical Contact: (800) 248-4684 Medical Emergency: (832) 486-4700 CHEMTREC Emergency: (800) 424-9300 (United States Only)			
Section 2. Hazard	s identification			
OSHA/HCS status	While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and availabl for employees and other users of this product.			
Classification of the substance or mixture	: Not classified.			
GHS label elements				
Signal word	: No signal word.			
Hazard statements	: No known significant effects or critical hazards.			
Precautionary statements				
General	Avoid contact with eyes, skin and clothing May be harmful if swallowed. IF IN EYES: Rinse cautiously with water for several minutes. If swallowed, do not induce vomiting. After handling, always wash hands thoroughly with soap and water. If you feel unwell, seek medical attention and show the label when possible. Keep out of reach of children			
Prevention	: Not applicable.			
Response	: Not applicable.			
Storage	 Store in a dry place and/or in closed container. Store in accordance with all local, regional, national and international regulations. 			
Discond	Dispace of contents and container in accordance with all least regional matienal and			

Disposal : Dispose of contents and container in accordance with all local, regional, national and international regulations.

Hazards not otherwise classified

Section 3. Composition/information on ingredients

: None known.

Substance/mixture	: Mixture
Other means of	: Motor oil
identification	

CAS number : Not applicable.

Date of issue/Date of revision	
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Section 3. Composition/information on ingredients

Ingredient name	%	CAS number
Lubricating oils (petroleum), C20-50, hydrotreated neutral oil-based	≥75 - ≤90	72623-87-1
Distillates (petroleum), hydrotreated heavy paraffinic	≤10	64742-54-7
Phosphorodithioic acid, mixed O,O-bis(sec-Bu and isooctyl) esters, zinc salts	≤3	113706-15-3
Distillates (petroleum), solvent-dewaxed heavy paraffinic	≤3	64742-65-0
Distillates (petroleum), solvent-refined heavy paraffinic	≤3	64741-88-4

* = Various ** = Mixture *** = Proprietary

Any concentration shown as a range is to protect confidentiality or is due to process variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	 Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
Inhalation	 Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur.
Skin contact	 Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.
Ingestion	 Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

Eye contact	: No known significant effects or critical hazards.
Inhalation	: No known significant effects or critical hazards.
Skin contact	: No known significant effects or critical hazards.
Ingestion	: No known significant effects or critical hazards.
Over-exposure signs	/symptoms
Eye contact	: No specific data.
Inhalation	: No specific data.
Skin contact	: No specific data.
Ingestion	: No specific data.

indication of inmediate med	incal attention and special treatment needed, in necessary
Notes to physician	: Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments	: Treat symptomatically and supportively.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use an extinguishing agent suitable for the surrounding fire.
Unsuitable extinguishing media	: None known.
Specific hazards arising from the chemical	: In a fire or if heated, a pressure increase will occur and the container may burst.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon dioxide carbon monoxide sulfur oxides phosphorus oxides metal oxide/oxides
Special protective actions for fire-fighters	 Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protect	e equipment and emergency procedures
For non-emergency personnel	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment.
For emergency responders	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for co	ainment and cleaning up
Small spill	Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe hand	ling					
Protective measures	: Put on ap	propriate personal protectiv	/e equipment (see S	Section 8).		
Advice on general occupational hygiene	handled, drinking a	inking and smoking should stored and processed. Wo and smoking. Remove cont eating areas. See also Sec S.	rkers should wash h aminated clothing a	ands and face nd protective e	before ea quipment	ating,
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Section 7. Handling and storage

Conditions for safe storage, including any incompatibilities	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.			
	Bulk Storage Conditions: Maintain all storage tanks in accordance with applicable regulations. Use necessary controls to monitor tank inventories. Inspect all storage tanks on a periodic basis. Test tanks and associated piping for tightness. Maintain the automatic leak detection devices to assure proper working condition.			

Section 8. Exposure controls/personal protection

<u>Control parameters</u>	
Occupational exposure limits	
Lubricating oils (petroleum), C20-50, hydrotreated neutral oil-based	NIOSH REL (United States, 10/2016). TWA: 5 mg/m ³ 10 hours. Form: Mist STEL: 10 mg/m ³ 15 minutes. Form: Mist ACGIH TLV (United States). TWA: 5 mg/m OSHA PEL (United States). TWA: 5 mg/m ³
Distillates (petroleum), hydrotreated heavy paraffinic	 ACGIH TLV (United States, 3/2018). TWA: 5 mg/m³ 8 hours. Form: Inhalable fraction NIOSH REL (United States, 10/2016). TWA: 5 mg/m³ 10 hours. Form: Mist STEL: 10 mg/m³ 15 minutes. Form: Mist OSHA PEL (United States, 5/2018). TWA: 5 mg/m³ 8 hours.
Distillates (petroleum), solvent-dewaxed heavy paraffinic	 ACGIH TLV (United States, 3/2018). TWA: 5 mg/m³ 8 hours. Form: Inhalable fraction NIOSH REL (United States, 10/2016). TWA: 5 mg/m³ 10 hours. Form: Mist STEL: 10 mg/m³ 15 minutes. Form: Mist OSHA PEL (United States, 5/2018). TWA: 5 mg/m³ 8 hours.
Distillates (petroleum), solvent-refined heavy paraffinic	ACGIH TLV (United States, 3/2018). TWA: 5 mg/m ³ 8 hours. Form: Inhalable fraction NIOSH REL (United States, 10/2016). TWA: 5 mg/m ³ 10 hours. Form: Mist STEL: 10 mg/m ³ 15 minutes. Form: Mist OSHA PEL (United States, 5/2018). TWA: 5 mg/m ³ 8 hours.

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contaminants.
 Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some

: Good general ventilation should be sufficient to control worker exposure to airborne

cases, vapor controls, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Appropriate engineering

Section 8. Exposure controls/personal protection

Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	: Safety glasses equipped with side shields are recommended as minimum protection in industrial settings. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles. Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If inhalation hazards exist, a full-face respirator may be required instead.
Skin protection	
Hand protection	: Chemical-resistant gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	: Avoid skin contact with liquid. Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Leather boots are not protective for liquid contact.
Respiratory protection	: Avoid inhalation of gases, vapors, mists or dusts. Use a properly fitted, air-purifying or supplied-air respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Section 9. Physical and chemical properties

<u>Appearance</u>		
Physical state	:	Liquid.
Color	:	Amber.
Odor	:	Mild petroleum odor
рН	:	Not available.
Melting point	:	0°C (32°F)
Boiling point	:	207 to 750°C (404.6 to 1382°F)
Flash point	1	Closed cup: >93.3°C (>199.9°F) Open cup: 222°C (431.6°F) [Cleveland.]
Evaporation rate	:	<1 (butyl acetate = 1)
Lower and upper explosive (flammable) limits	:	Not available.
Vapor pressure	:	<0.13 kPa (<1 mm Hg) [room temperature]
Vapor density	:	>1 [Air = 1]
Relative density	:	0.86
Density Ibs/gal	:	Estimated 7.17 lbs/gal
Density gm/cm ³	:	Not available.
Gravity, °API	1	Estimated 33 @ 60 F
Solubility	1	Insoluble in the following materials: cold water.
Flow time (ISO 2431)	1	Not available.
Viscosity	:	Kinematic (40°C (104°F)): 1.18 cm ² /s (118 cSt)
Viscosity SUS	;	Estimated 547 SUS @104 F

Section 10. Stability and reactivity

Reactivity	: Not expected to be Explosive, Self-Reactive, Self-Heating, or an Organic Peroxide under US GHS Definition(s).
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: No specific data.
Incompatible materials	: No specific data.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Distillates (petroleum), hydrotreated heavy paraffinic	LD50 Oral	Rat	>5000 mg/kg	-
Distillates (petroleum), solvent-dewaxed heavy paraffinic	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-
Distillates (petroleum), solvent-refined heavy paraffinic	LD50 Dermal	Rabbit	2000 mg/kg	-
•	LD50 Oral	Rat	5000 mg/kg	-

Conclusion/Summary

: Mineral oil mists derived from highly refined oils are reported to have low acute and subacute toxicities in animals. Effects from single and short-term repeated exposures to high concentrations of mineral oil mists well above applicable workplace exposure levels include lung inflammatory reaction, lipoid granuloma formation and lipoid pneumonia. In acute and sub-acute studies involving exposures to lower concentrations of mineral oil mists at or near current work place exposure levels produced no significant toxicological effects.

Distillates (petroleum), hydrotreated heavy paraffinic: Mineral oil mists derived from highly refined oils are reported to have low acute and sub-acute toxicities in animals. Effects from single and short-term repeated exposures to high concentrations of mineral oil mists well above applicable workplace exposure levels include lung inflammatory reaction, lipoid granuloma formation and lipoid pneumonia. In acute and sub-acute studies involving exposures to lower concentrations of mineral oil mists at or near current work place exposure levels produced no significant toxicological effects. **Phosphorodithioic acid, mixed O,O-bis(sec-Bu and isooctyl) esters, zinc salts**: This material is an eve irritant.

Distillates (petroleum), solvent-dewaxed heavy paraffinic: Mineral oil mists derived from highly refined oils are reported to have low acute and sub-acute toxicities in animals. Effects from single and short-term repeated exposures to high concentrations of mineral oil mists well above applicable workplace exposure levels include lung inflammatory reaction, lipoid granuloma formation and lipoid pneumonia. In acute and sub-acute studies involving exposures to lower concentrations of mineral oil mists at or near current work place exposure levels produced no significant toxicological effects. **Distillates (petroleum), solvent-refined heavy paraffinic**: Mineral oil mists derived from highly refined oils are reported to have low acute and sub-acute toxicities in animals. Effects from single and short-term repeated exposures to high concentrations of mineral oil mists well above applicable workplace exposure levels include lung inflammatory reaction, lipoid granuloma formation and lipoid pneumonia. In acute and sub-acute toxicities in animals. Effects from single and short-term repeated exposures to high concentrations of mineral oil mists well above applicable workplace exposure levels include lung inflammatory reaction, lipoid granuloma formation and lipoid pneumonia. In acute and

Section 11. Toxicological information

sub-acute studies involving exposures to lower concentrations of mineral oil mists at or near current work place exposure levels produced no significant toxicological effects.

Not available.	
Skin	: No additional information.
Eyes	: No additional information.
Respiratory	: No additional information.
Sensitization	
Not available.	
Skin	: No additional information.
Respiratory	: No additional information.
Mutagenicity	
Not available.	
Conclusion/Summary	: No additional information.

Carcinogenicity

Irritation/Corrosion

Not available.

Conclusion/Summary

: Distillates (petroleum), solvent-refined heavy paraffinic: In long term studies (up to two years) no carcinogenic effects have been reported in any animal species tested.

Classification

Product/ingredient name	OSHA	IARC	NTP
Distillates (petroleum), solvent-refined heavy paraffinic	-	4	-

Reproductive toxicity

Not available.

Conclusion/Summary : No additional information.

Teratogenicity

Not available.

Conclusion/Summary : No additional information.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely routes of exposure

: Routes of entry anticipated: Dermal.

Potential acute health effects

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Eye contact	: No known significant effects or critical hazards.
Inhalation	: No known significant effects or critical hazards.
Skin contact	: No known significant effects or critical hazards.
Ingestion	: No known significant effects or critical hazards.

Symptoms related to the	physical, chemical and toxicological characteristics
Eye contact	: No specific data.

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Section 11. Toxicological information

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Inhalation	1	No specific data.
Skin contact	:	No specific data.
Ingestion	:	No specific data.
Delayed and immediate effect	:ts	and also chronic effects from short and long term exposure
<u>Short term exposure</u>		
Potential immediate	1	Not available.
effects		
Potential delayed effects	4	Not available.
<u>Long term exposure</u>		
Potential immediate	1	Not available.
effects		
Potential delayed effects	÷	Not available.
Potential chronic health effe	<u>ect</u>	<u>s</u>
Not available.		
General	:	No known significant effects or critical hazards.
Carcinogenicity	:	No known significant effects or critical hazards.
Mutagenicity	:	No known significant effects or critical hazards.
Teratogenicity	:	No known significant effects or critical hazards.
Developmental effects	:	No known significant effects or critical hazards.
Fertility effects	:	No known significant effects or critical hazards.

Section 12. Ecological information

Toxicity

Not available.

Conclusion/Summary : Not available.

Persistence and degradability

Not available.	
Conclusion/Summary	: Not available.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Distillates (petroleum), solvent-refined heavy paraffinic	3.9 to 6	-	high

Mobility in soil

Soil/water partition coefficient (Koc)	: Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	IMDG	ΙΑΤΑ
UN number	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-
Transport hazard class(es)	-	-	-
Packing group	-	-	-
Environmental hazards	No.	No.	No.

Oil: The product(s) represented by this SDS is (are) regulated as "oil" under 49 CFR Part 130. Shipments by rail or highway in packaging having a capacity of 3500 gallons or more or in a quantity greater 42,000 gallons are subject to these requirements. In addition, mixtures containing 10% or more of this product may be subject to these requirements.

None identified.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not available. to Annex II of MARPOL and the IBC Code

Section 15. Regulatory information

U.S. Federal regulations	 United States inventory (TSCA 8b): All components are listed or exempted. Clean Water Act (CWA) 307: Phosphorodithioic acid, mixed O,O-bis(sec-Bu and isooctyl) esters, zinc salts
	This material is classified as an oil under Section 311 of the Clean Water Act (CWA) and the Oil Pollution Act of 1990 (OPA). Discharges or spills which produce a visible sheen on waters of the United States, their adjoining shorelines, or into conduits leading to surface waters must be reported to the EPA's National Response Center at (800) 424-8802.

SARA 302/304 Composition/information on ingredients

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Section 15. Regulatory information

SARA 304 RQ	: Not applicable.

SARA 311/312 Classification

Not applicable.

Composition/information on ingredients

Name	%	Classification
Phosphorodithioic acid, mixed O, O-bis(sec-Bu and isooctyl) esters, zinc salts	≤3	EYE IRRITATION - Category 2A

SARA 313

	Product name	CAS number	%
Supplier notification	Phosphorodithioic acid, mixed O,O-bis(sec-Bu and isooctyl) esters, zinc salts	113706-15-3	<2

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

State regulations

Massachusetts	: None of the components are listed.
New York	: None of the components are listed.
New Jersey	: None of the components are listed.
Pennsylvania	: None of the components are listed.
International regulations	
Inventory list	
United States	: All components are listed or exempted.
Australia	: All components are listed or exempted.
Canada	: All components are listed or exempted.
China	: All components are listed or exempted.
Europe	: All components are listed or exempted.
Japan	: Japan inventory (ENCS): All components are listed or exempted. Japan inventory (ISHL): Not determined.
Malaysia	: All components are listed or exempted.
New Zealand	: All components are listed or exempted.
Philippines	: All components are listed or exempted.
Republic of Korea	: All components are listed or exempted.
Taiwan	: Not determined.
Thailand	: Not determined.
Turkey	: Not determined.
Viet Nam	: Not determined.

Section 16. Other information

National Fire Protection Association (U.S.A.)

Health Flammability Health D Instability/Reactivity Special

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Section 16. Other information

Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

Procedure used to derive the classification

	Classification	Justification	
Not classified.			
History			
Date of printing	: 1/31/2019		
Date of issue/Date of revision	: 1/31/2019		
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Version	: 0.02		
Key to abbreviations	IATA = International Air Transport Association IBC = Intermediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coef MARPOL = International Convention for the Prevention	TE = Acute Toxicity Estimate CF = Bioconcentration Factor HS = Globally Harmonized System of Classification and Labelling of Chemicals TA = International Air Transport Association C = Internediate Bulk Container IDG = International Maritime Dangerous Goods togPow = logarithm of the octanol/water partition coefficient ARPOL = International Convention for the Prevention of Pollution From Ships, 1973 modified by the Protocol of 1978. ("Marpol" = marine pollution)	
References	: Not available.		

Indicates information that has changed from previously issued version.

Notice to reader

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